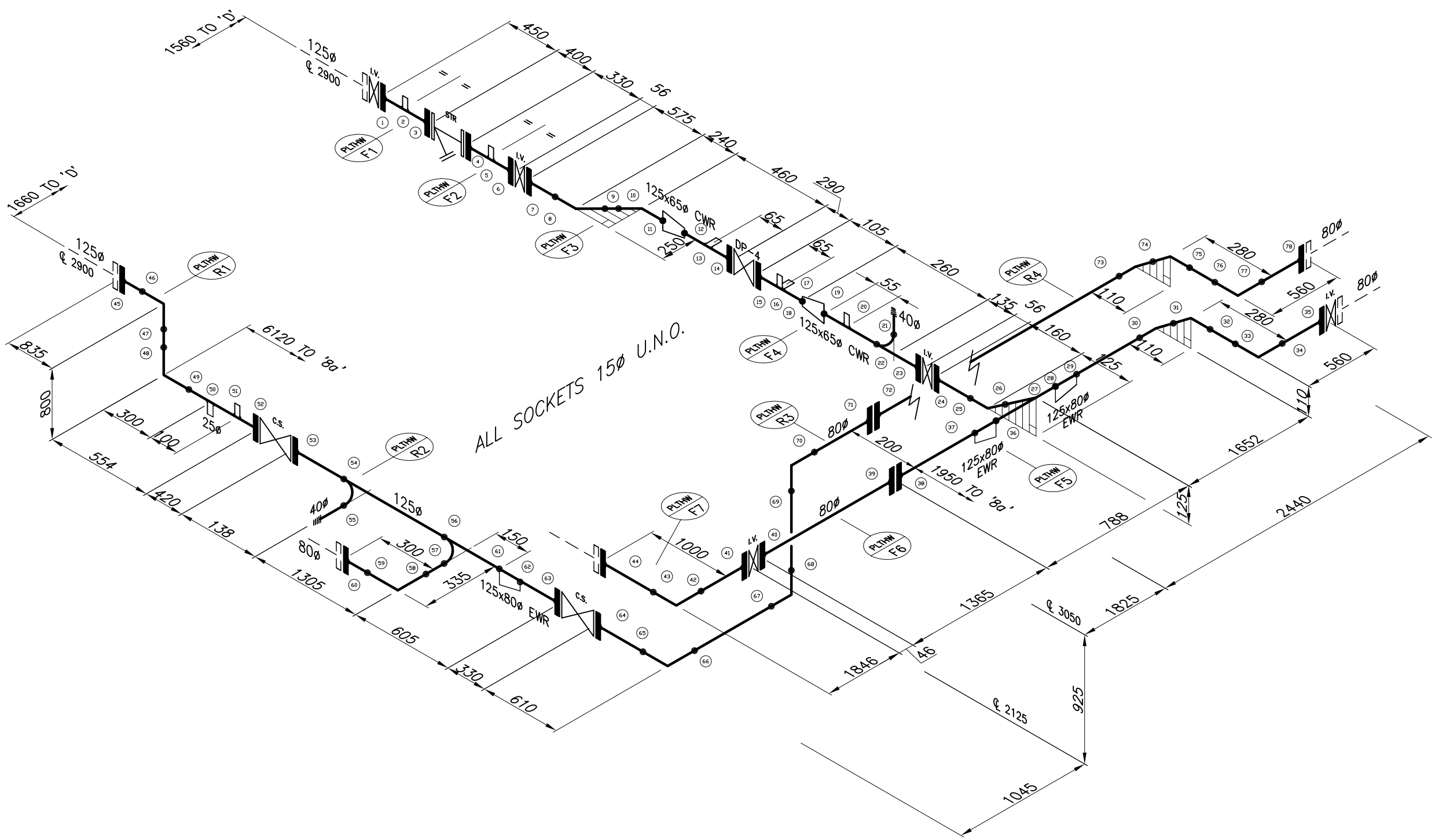

Piping Plan Reference :	N/A
Pipe Specification :	Api 5L–ERW–SCH20 / BS1387 HWT
Fabrication and Welding Code :	BS 2971 CL 2
N.D.T. Requirement	10%
Painting/Finish Requirement	Red Oxide
End Protection :	PLASTIC CAPS
Material Traceability Requirement :	N/A

	No. Off	Item No.	Weld No.	Welder	Report No.
	1	PLTHW–F1	1		
	1	PLTHW–F2	2		
	1	PLTHW–F3	3		
	1	PLTHW–F4	4		
	1	PLTHW–F5	5		
	1	PLTHW–F6	6		
	1	PLTHW–F7	7		
	1	PLTHW–R1	8		
	1	PLTHW–R2	9		
	1	PLTHW–R3	10		
	1	PLTHW–R4	11		
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Weld No.	Welder	Report No.
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Client

Drawn By: CJH

Contract

Checked By: N/A

Location: B2 South - Heat Exchanger Plantroom

Notes

1. All flanges are PN25 face unless otherwise noted.
2. Where a flange is left loose, or a pipe marked with M.U.W., a pipe must be left at least 150mm longer than given dimensions to field fit.
3. Unless stated otherwise, all dimensions and elevations to be centre line of pipe, all holes to be drilled off centres, all bends 90 deg., and all butt-weld elbows are L.R.E.

Rev.	Date	Description of Revision	By	Chk	By	Chk		
A	26–04	APPROVED FOR FAB'N	CJH	/	/	/	/	
O	19–04	ISSUE FOR APPROVAL	CJH	/	/	/	/	

Description: 125/80ø LTHW F/R (PRIMARY)

Job No.	Sheet No.	Rev.
	7	A